



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5411-1
Job Sheet 191714



Part No: D5411-1

Job Qty: 50 pcs

Part Name: Rubber Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/6/19

Job Tracking No:

Due Date: 4/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5411 REV A IPP REV:A 16.09.16 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs	4/1/19	4/1/19	0.00	0.00	Purchasing - 1	APR 10 2019	
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	50 pcs	4/1/19	4/1/19	0.00	0.00	Packaging 2 - 1 - B4B	APR 10 2019	
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S171301



Part: D5411-1

Job No: 191714

Serial No/Batch: S171301

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

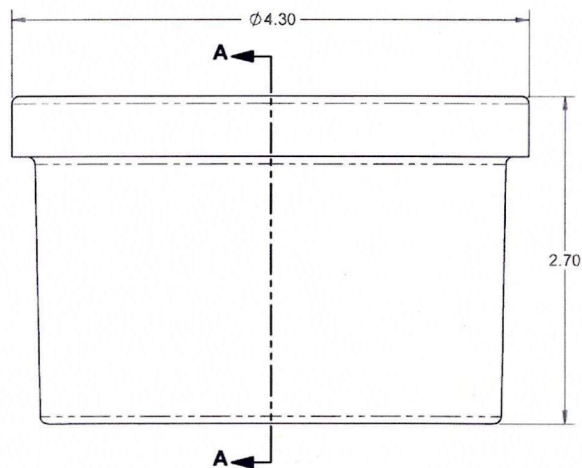
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	50 pcs	4/1/19	0.00 0.00	QC 6 - 42
				QC 6 - 9	DAS
				QC 6 - 68	APR 11 2019 68
				QC 6 - 61	9-89
130	Packaging 3-1 - Stock - B4B	50 pcs	4/1/19	0.00 0.00	Packaging 3 - 1 - B4B
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	84232 APR 15 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	50 pcs	4/1/19	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70	DAS 21 APR 16 2019
				QC 21 - SA - 53	9-89

Part Op **100** - (Purchasing) Issue P/O: _____ Manufacture D5411-1 as per Dwg D5411 Possible supplier: Basic Rubber & Descriptions: Plastic CO.

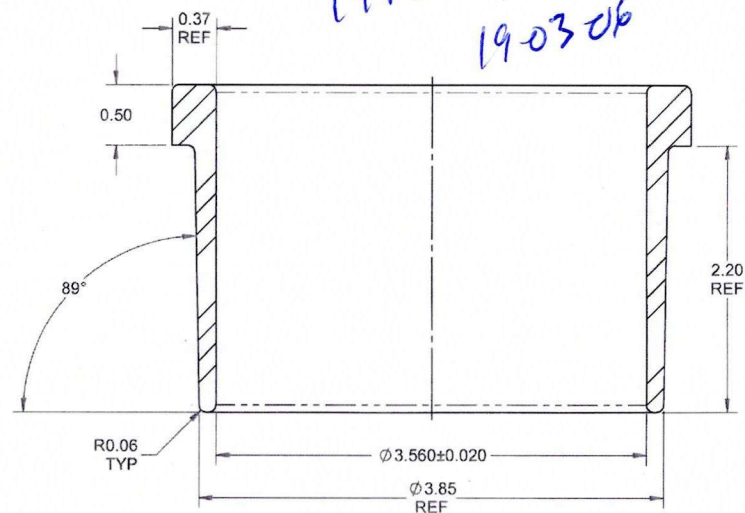
- 110** - (Receive & Inspect for Damage & Mat'l Certs)
- 120** - (QC6- All purchased or subcontracted products)
- 130** - (Identify as per dwg & Stock Location: _____)
- 140** - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5411-1P	Rubber Bushing	50 pcs (1 ea)	100-Purchasing	5171299
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5411-1P	50	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/12/19 12:14 PM dart.lavoie.chantal



D5411-1 RUBBER BUSHING



SECTION A-A

RELEASED

2016 SEP 15
ECA 16-649

- NOTES:**
- 1) MATERIAL: CAST FROM 90A DUROMETER BLACK POLYURETHANE PER MIL-DTL-83397B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.23 lbs

APPROVED

A		NEW ISSUE		ML		16.03.24	
REV.		DESCRIPTION		BY		DATE	
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A		SHEET 1 OF 1	
DRAWN	ML						
CHECKED	AJS	DRAWING NO.		REV. A		SHEET 1 OF 1	
MFG. APPR.	JFS	D5411		SCALE		NTS	
APPROVED	WM	TITLE		SCALE		NTS	
DE APPR.	D8	RUBBER BUSHING		SCALE		NTS	
DATE	16.03.24	COPYRIGHT © 2016 BY DART AEROSPACE LTD		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO042865



Supplier: BAS001-VU
Basic Rubber & Plastics Co.
8700 Boulder Court
Walled Lake, MI 48390 USA
Phone: 248-360-7400
Fax: 248-360-7101

PO No:	PO042865
PO Date:	3/12/19
Due Date:	5/14/19
Purchase Order	
Revision:	
Revision Date:	
Ship-To Contact:	Phone:

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via:	Ground
Pymt Terms:	Net 30

Freight Terms:

Special Comments: c of c pricing is included in pricing

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191714	D5411-1P			Rubber Bushing : AS PER DWG D5411 REV. A	Firmed	-	5/14/19	50 pcs	0 pcs	50 pcs	\$16.95/pcs	\$847.50
Grand Total:													\$847.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 3/21/19 7:51 AM dart.lavoie.chantal

Basic Rubber & Plastics Co., Inc.

8700 Boulder Court
Walled Lake, MI 48390
U.S.A.

Voice: 248-360-7400
Fax: 248-360-7101

PACKING SLIP

Invoice Number: 165274
Invoice Date: Apr 8, 2019
Page: 1

Bill To:

DART AEROSPACE
1270 ABERDEEN LTD
HAWKSBURY, ON K6A 1K7
CANADA

Ship to:

DART AEROSPACE
1270 ABERDEEN LTD
HAWKSBURY, ON K6A 1K7
CANADA

Customer ID	Customer PO	Payment Terms	
1306	PO042865 ✓	Net 30 Days	
Sales Rep ID	Shipping Method	Ship Date	Due Date
MJS	FED X GRND	4/8/19	5/8/19

Order Qty	Item	Description	Shipped Prior	This Shipment	Corrections
✓ 50.00	Bushing	D5411 ✓ AS9102 CERTIFICATION INCLUDED		50.00	

THANK YOU FOR YOUR ORDER !
CERTIFICATION ENCLOSED WITH SHIPMENT

Certification Standard : ISO 9001:2008

Basic Rubber and Plastics Co.
Cage Code: 6K404
Walled Lake, MI 48390
Ph: 248.360.7400 Fx: 248.360.7101

Certification of Compliance

Customer: DART AEROSPACE

Order No: PO042865 ✓

Part No. and Part Revision: D5411 ✓ REV A

Material Spec. Required: CAST FROM 90A DURO POLYURETHANE PER MIL-DTL-83397B

Quantity: 50 ✓

Material Spec Used: As Required

Date of Shipment: 4/8/19

DAS
68
9-89

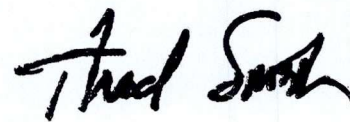
All SQAP, QAR and/or QAP requirements have been completed and accepted, if applicable.

It is hereby certified that all the materials called for on the above and as shown on the Invoice conform in the requirements and specifications and drawings listed on subject order. Test reports on file for your inspection."Material furnished under this order did not come in direct contact with any mercury or mercury containing parts while at our facility."

Cure Date: 2QTR19

Expiration Date: 2QTR24

Batch No: 30909A



By: Basic Rubber and Plastics
Thaddius Smith, QC